

WHAT IS CLAIMED IS;

1. A device for installing a piston ring comprising:
a base that has a through-hole passing through the base
5 in a vertical direction;

a guide member disposed in the through-hole and fixed
to the base, for positioning a piston in the vertical direction
while receiving a head of the piston suspended downwardly in
the vertical direction, and guiding a piston ring while widening
10 a diameter of the piston ring by means of an outer peripheral
surface of the guide member;

a piston pressing member disposed above the base and
supported movably toward a concave part of the guide member,
and having a centering part that performs a centering action
15 while depressing the piston suspended downwardly in the vertical
direction;

a driving mechanism disposed on the base, for driving
the piston pressing member at least in the vertical direction;
and

20 a ring feeding mechanism that feeds the piston ring guided
by the guide member upwardly.

2. The device for installing a piston ring as set forth
in Claim 1, wherein

25 the centering part is a tapered inner wall surface widened
downwardly so as to come into contact with an edge of an upper
end of the suspended piston.

3. The device for installing a piston ring as set forth in Claim 1, wherein

the driving mechanism is formed so as to obliquely
5 downwardly move the piston pressing member and then vertically
downwardly move the piston pressing member when the piston
pressing member is driven toward the concave part, and

the piston pressing member has a notch part formed so
as not to come into contact with a connecting rod of the suspended
10 piston.

4. The device for installing a piston ring as set forth in Claim 3, wherein

the driving mechanism includes:

15 a vertically movable member driven in the vertical
direction;

a horizontally movable member that holds the piston
pressing member, and that is supported movably horizontally
with respect to the vertically movable member; and

20 a cam member that exerts a cam action onto a follower
provided on the horizontally movable member.

5. The device for installing a piston ring as set forth in Claim 1, wherein

25 the guide member includes a lower guide part formed as
an outer peripheral surface with the same diameter over a
predetermined length, and the lower guide part has an annular

convex part that is formed at a halfway position in an axial direction thereof and that restricts a downward movement of the piston ring.

5 **6.** The device for installing a piston ring as set forth in Claim 1, wherein

the concave part of the guide member is provided with at least three positioning blocks to come into contact with the head of the piston and to position the piston in the vertical
10 direction.

7. The device for installing a piston ring as set forth in Claim 1, wherein

the base is provided thereon with a ring sensor that detects
15 a piston ring immediately before the piston ring is disengaged from an upper end of the guide member.

8. A method of installing a piston ring comprising:

a depressing step of depressing a piston so as to locate
20 the piston at a predetermined position while centering the piston suspended downwardly in a vertical direction; and

a ring feeding step of vertically upwardly feeding a piston ring toward the piston located at the predetermined position according to the depressing step while widening a diameter of
25 the piston ring, and, releasing a state of widening the diameter of the piston ring when the piston ring reaches the same height as a ring groove of the piston.

9. The method of installing a piston ring as set forth in Claim 8, wherein

5 in the depressing step, a tapered inner wall surface widened downwardly is obliquely downwardly moved, and then is vertically downwardly moved so as to come into contact with an edge of an upper end of the suspended piston.